

Joint Water Commission



Cities of Hillsboro,
Forest Grove, Beaverton,
and Tualatin Valley
Water District



Joint Water Commission Water Treatment Plant Virtual Tour



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Joint Water Commission

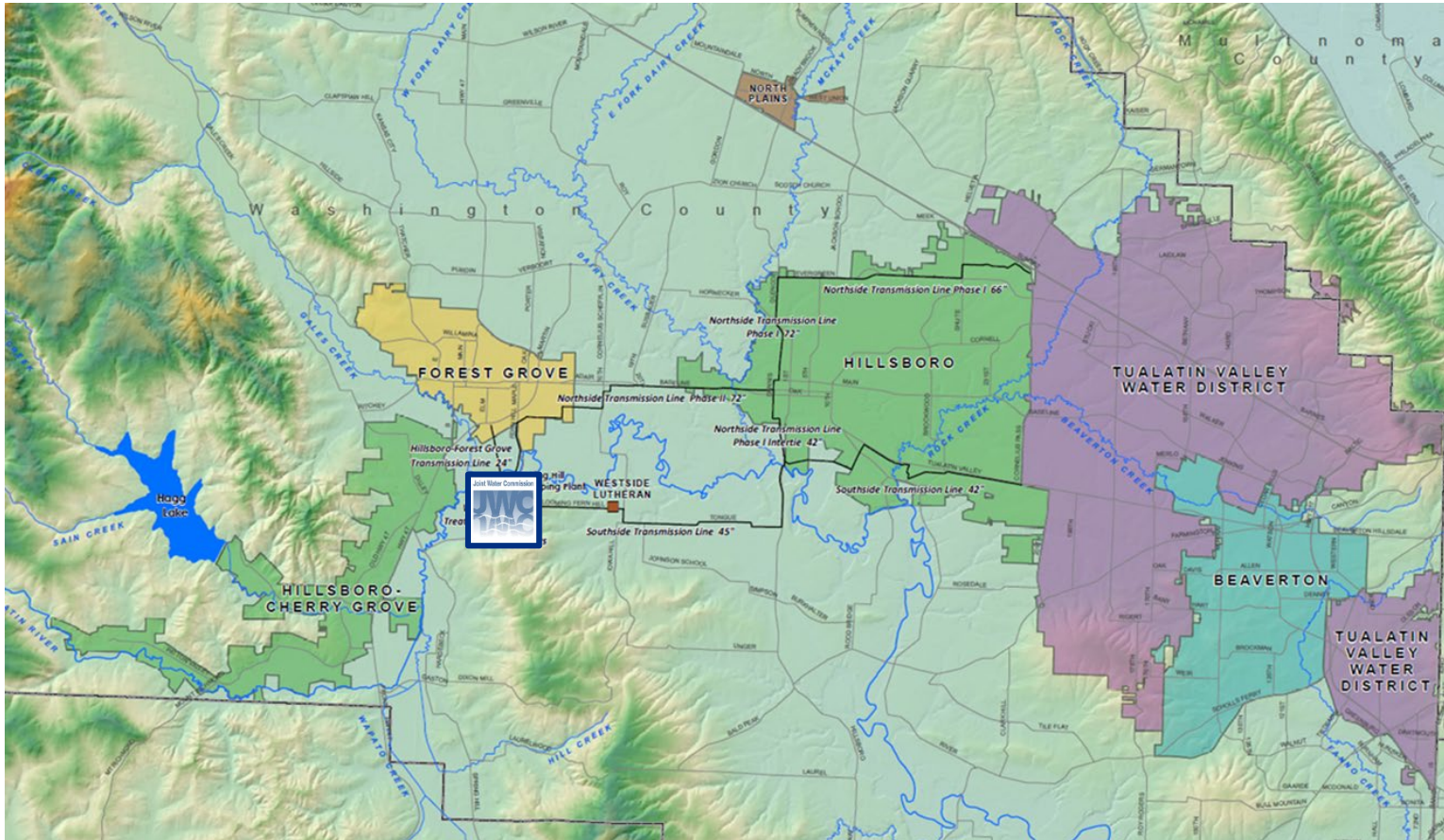
The JWC is a partnership agency between the cities of **Beaverton, Forest Grove, Hillsboro** and the **Tualatin Valley Water District (TVWD)**. The City of Hillsboro manages the JWC and its employees.





Joint Water Commission

- Serves about 450,000 customers in Washington County.





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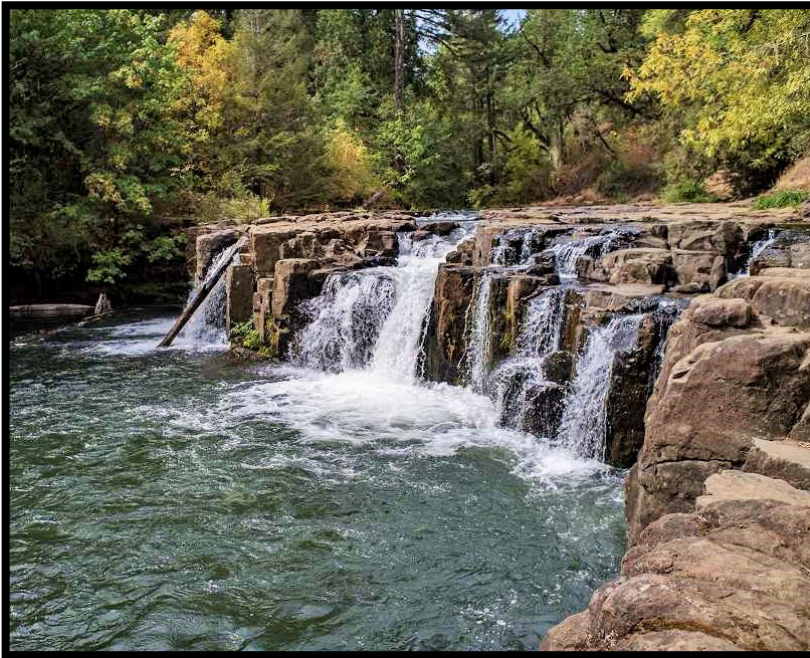
Joint Water Commission

- Largest conventional water treatment plant (WTP) in Oregon with a peak capacity of **85 million** gallons of water per day (MGD).





Tualatin River





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Hagg Lake & Barney Reservoir





Spring Hill Pumping Plant

- Shared with Tualatin Valley Irrigation District
- Owned by the Bureau of Reclamation





Raw Water Pumps

4 Pumps (Brand new)

- 400 HP/16,000 GPM each

2 Raw Water Pipelines to WTP

- 36" & 42"





Rapid Mix





Rapid Mix

- Alum and chlorine added (Powdered Activated Carbon and Caustic Soda if needed).
- Rapid Mix Valve (new).
- Rapid Mix Pumps (new).
- Flow sent to Sedimentation Basins A-G.





Rapid Mixing



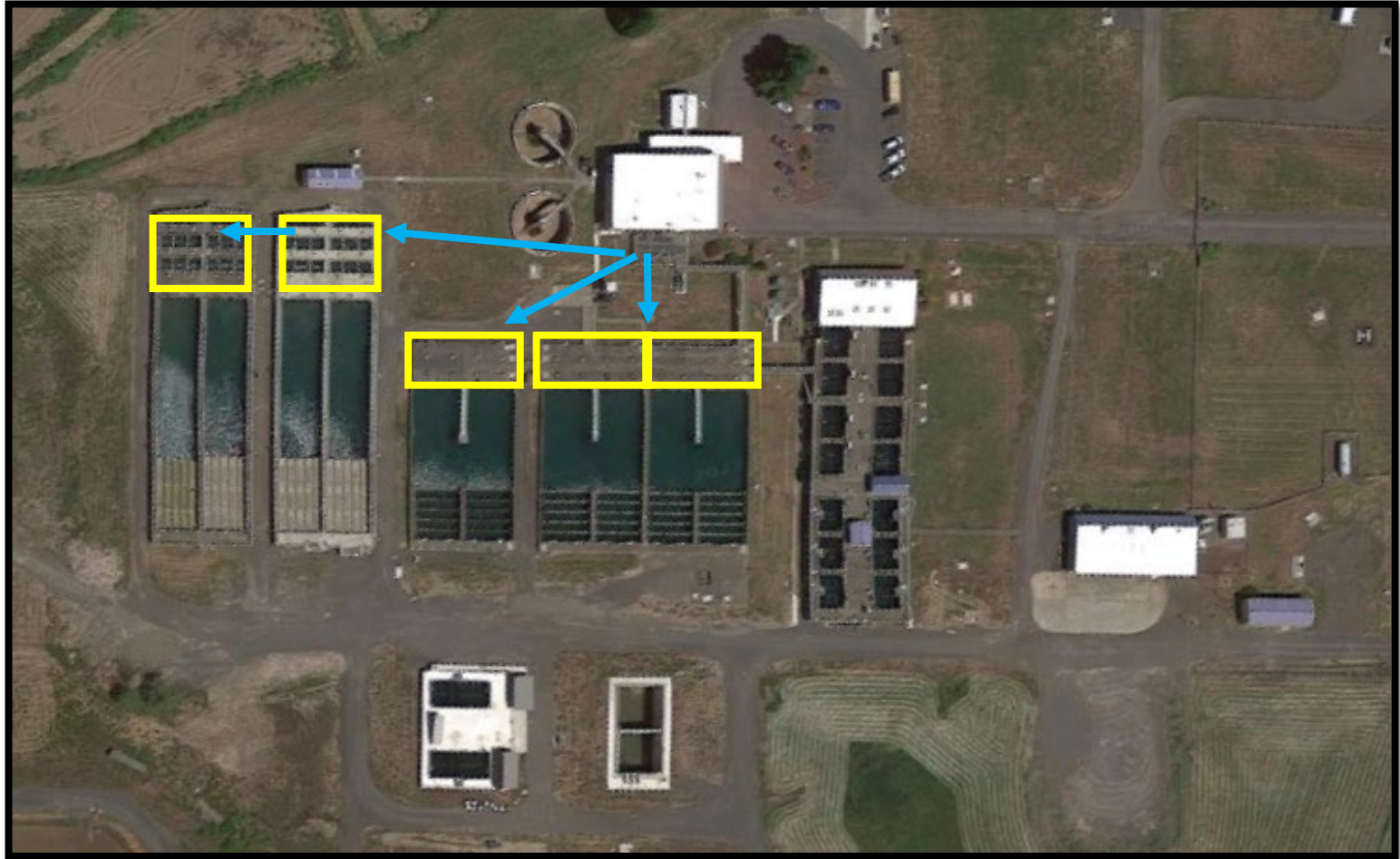


Coagulation





Flocculation Chambers



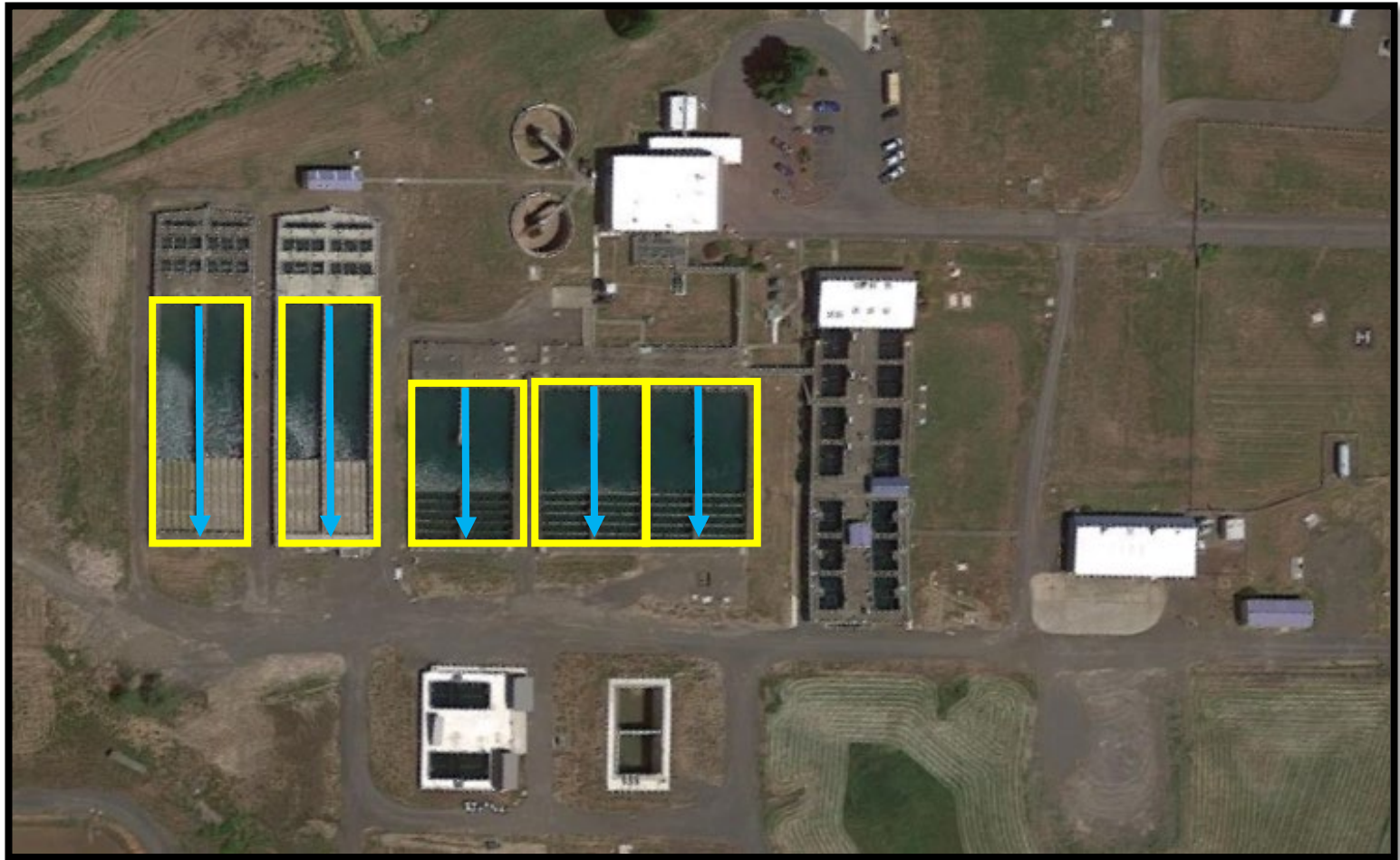


Flocculation Chambers





Sedimentation Basins





Sedimentation Basins

Basins D-G

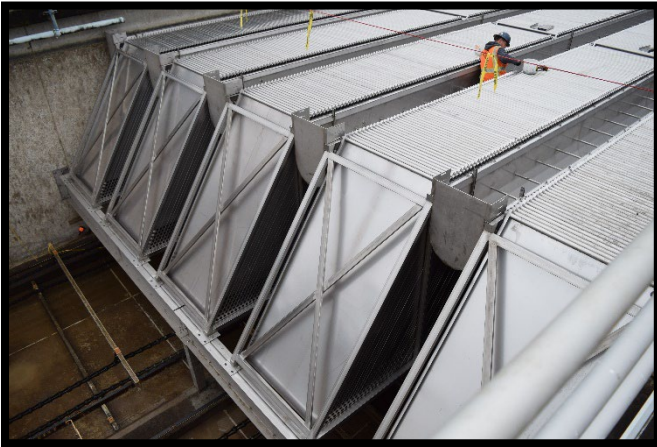


Plate settlers D-G



Basins A-C



Sedimentation Basins (fall lines)





Sedimentation Basins (drained)



Basins A-C

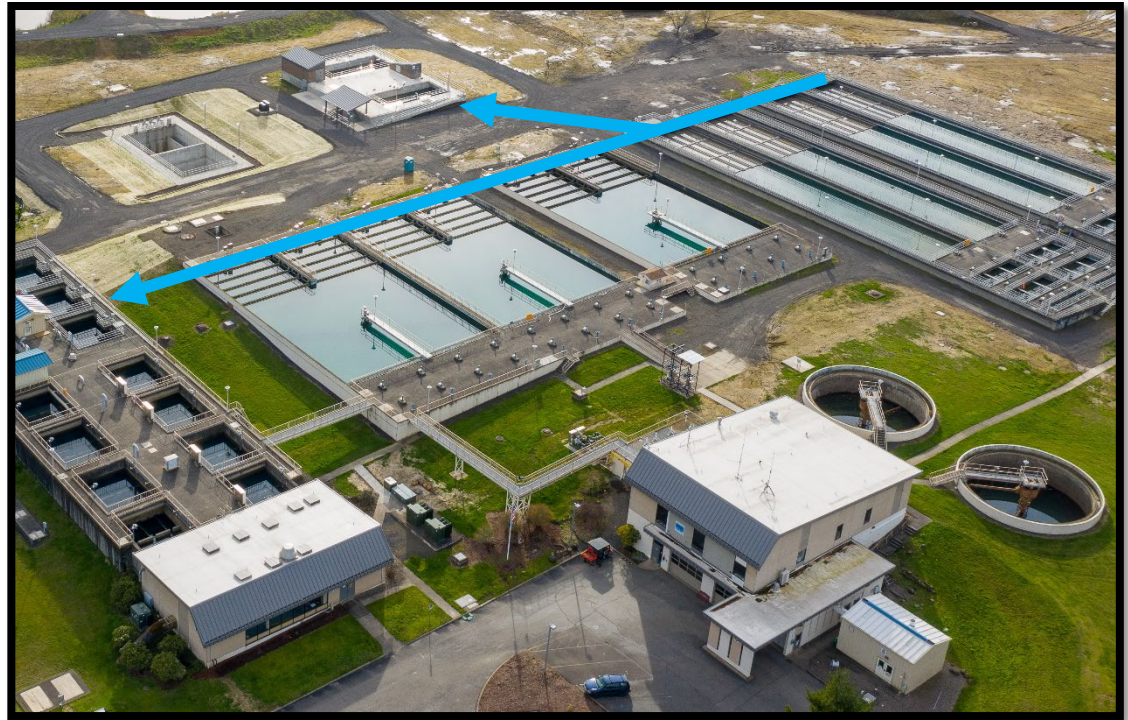


Basins D-G



Flume

- Runs at end of the Sedimentation Basins to Filters
- Cl₂ and Poly are added

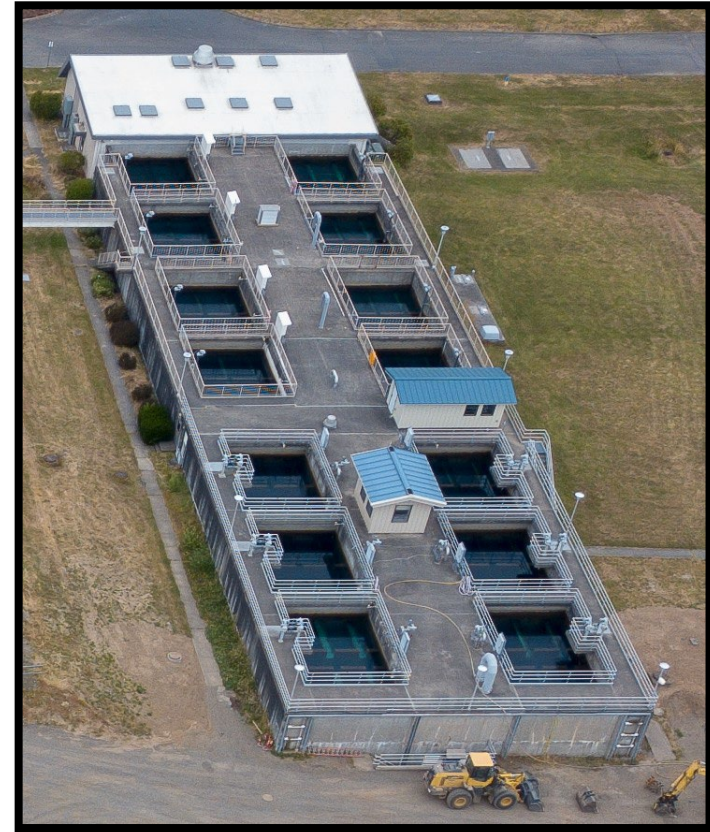




Filters 1-14



- 14 Filters x 462 sqft x 8.7 GPM/sf
(4,019 GPM each filter)
- Cl₂ is added





Filter Media Configuration

Filters 1-14:

- 50" Anthracite
- 6" Sand
- Total media depth: 56"





Filters 15-16



- 2 Filters x 924 sqft x 12 GPM/sf (11,088 GPM each filter)
- Cl₂ is added

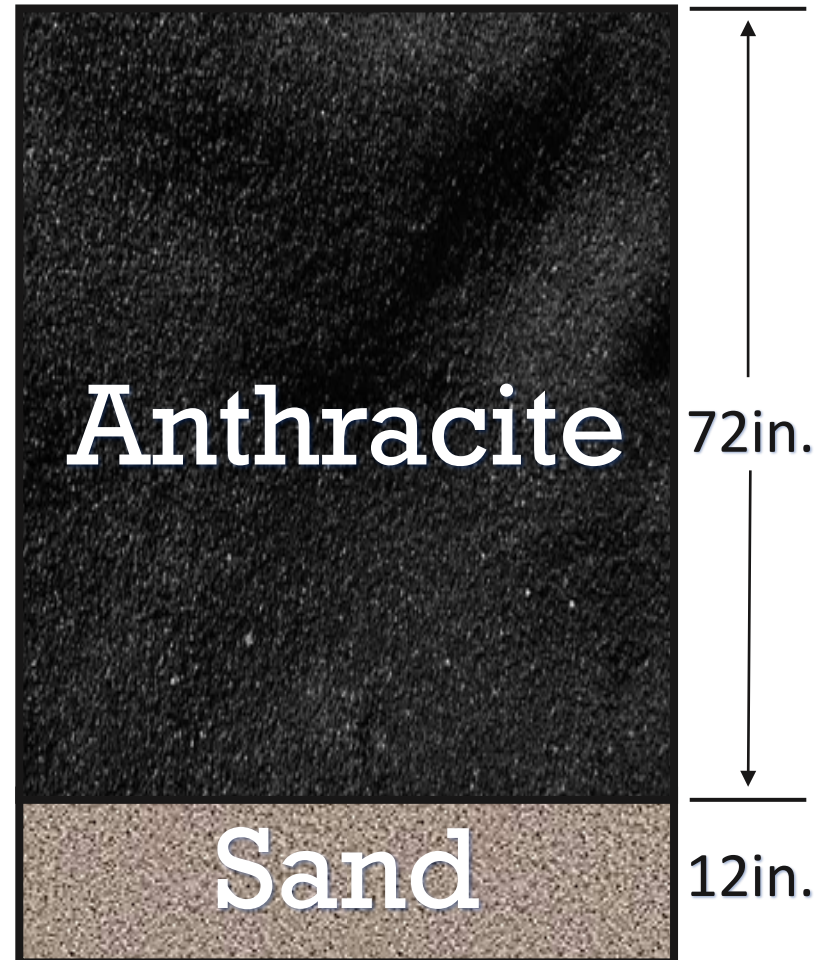




Filter Media Configuration

Filters 15-16:

- 72" Anthracite
- 12" Sand
- Total media depth: 84"





Filters: Media



Sand

Anthracite





Pipe Gallery: Filters 1-14



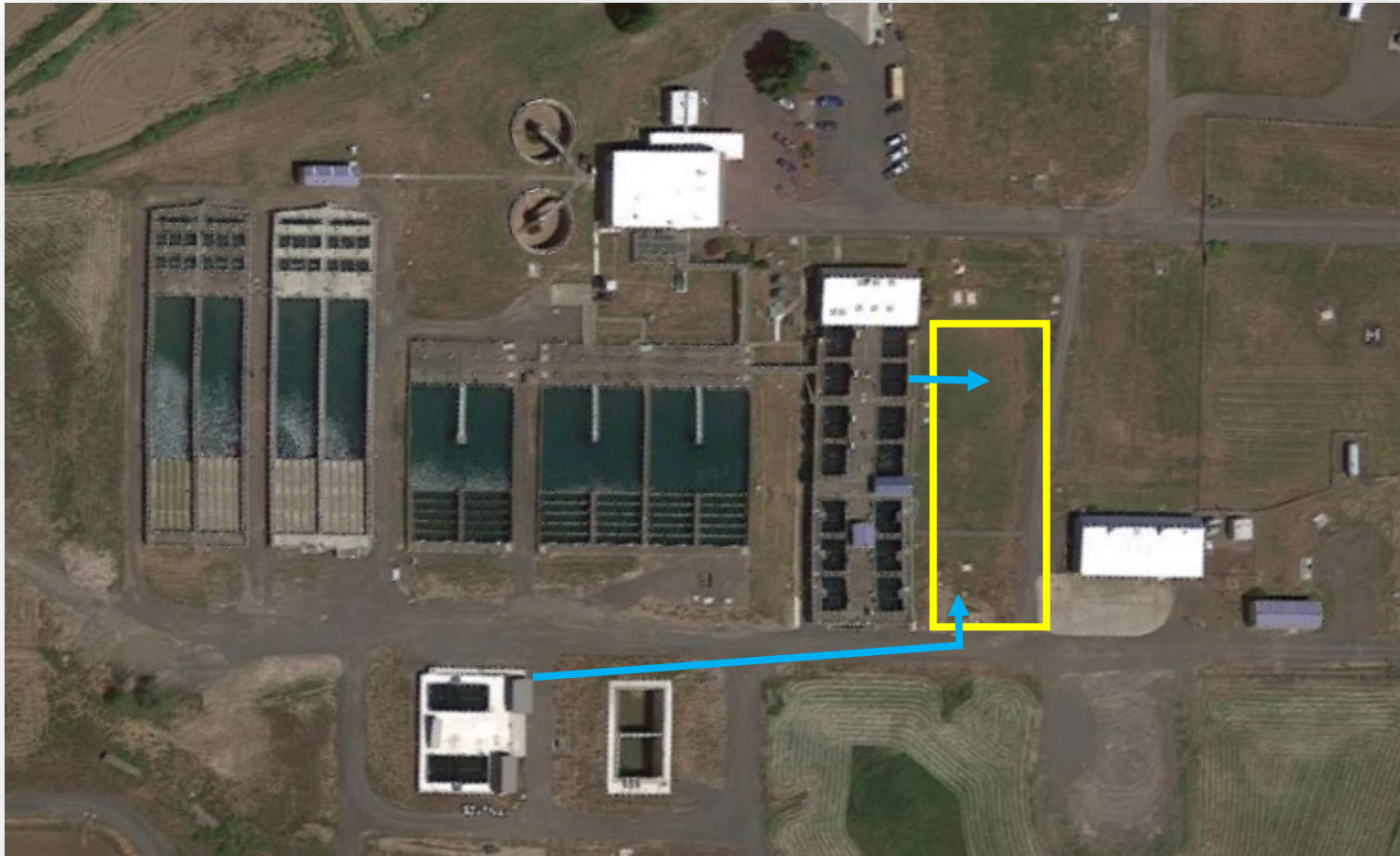


Pipe Gallery: Filters 15-16





Filters to Clearwell





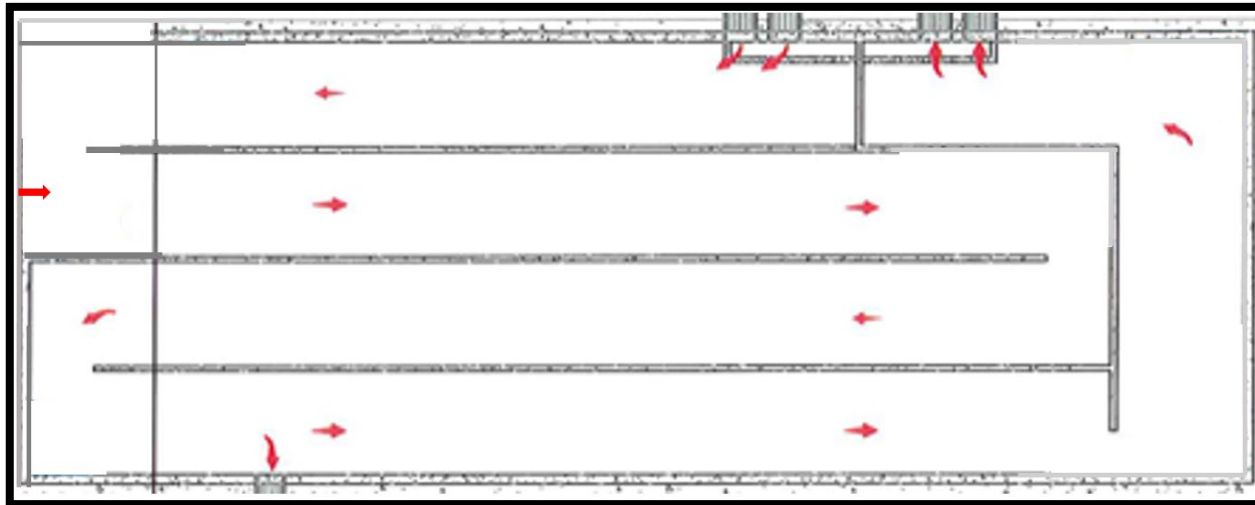
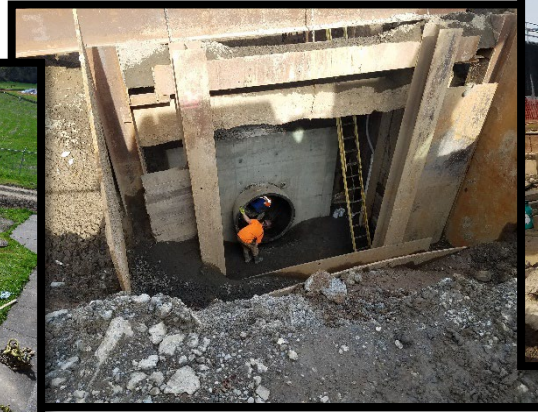
Clearwell

- Caustic Soda is added
- Cl₂ is added
- Holds 1.3 million gallons of water



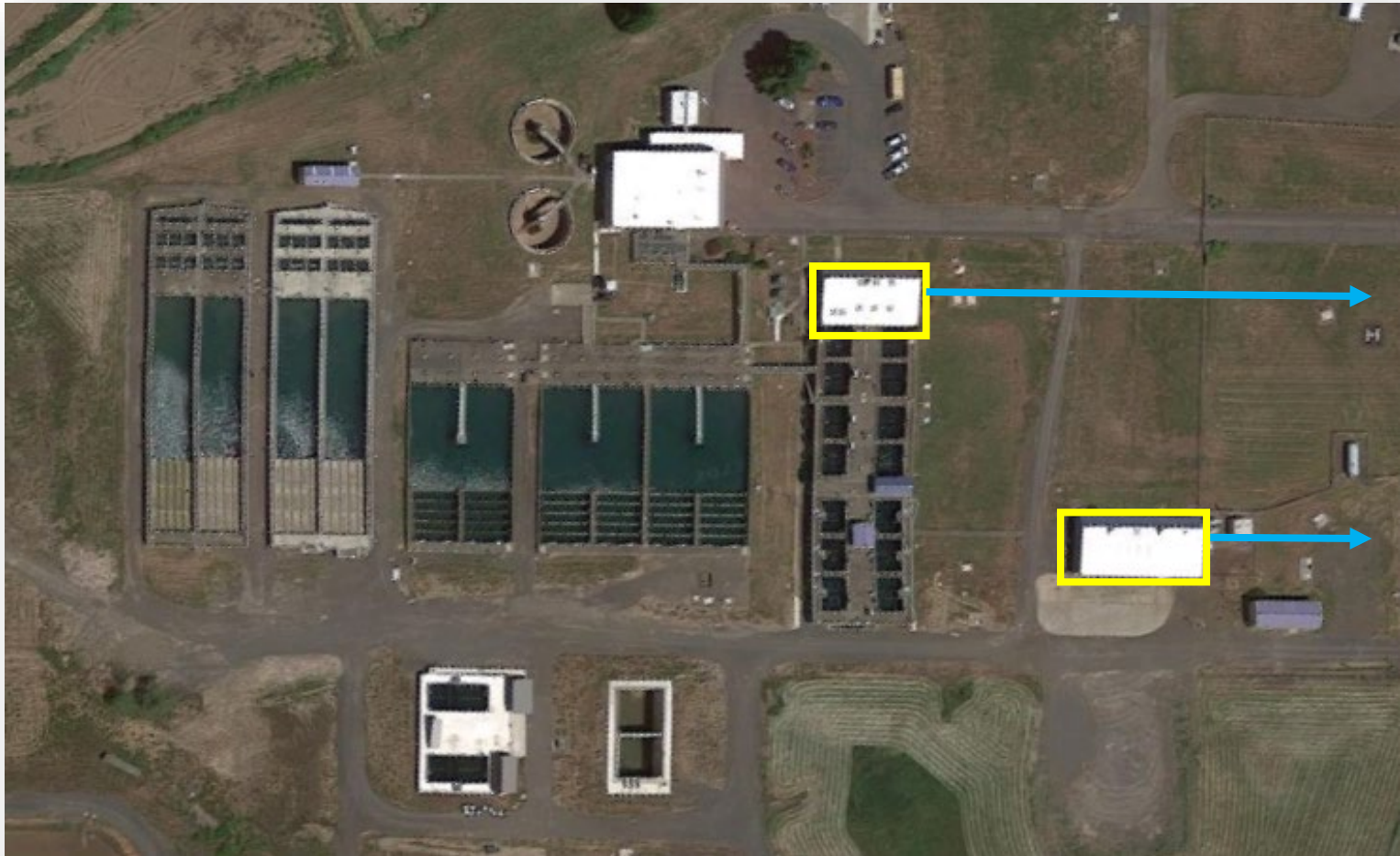


Clearwell





Finished Water Pump Stations





Finished Water Pump Station #1

- Finished Water Pumps 1-6:
 - ✓ 3 x 4,000 GPM
 - ✓ 2 x 7,000 GPM
 - ✓ 1 x 6,000 GPM
- Cl2 is added





Finished Water Pump Station #2

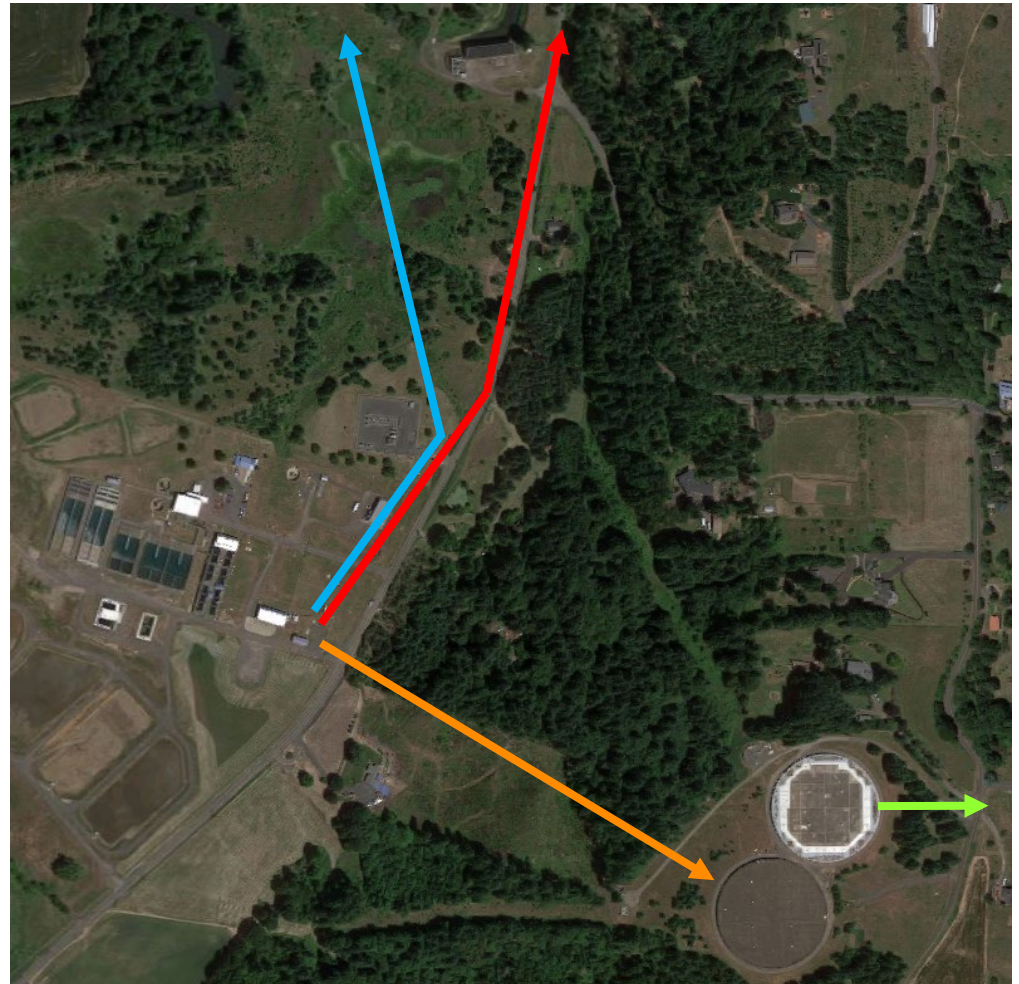
- Finished Water Pumps 7-9:
9,000 GPM each
- Cl₂ is added





Water Pumped from WTP to:

- 24" Forest Grove-Dilley Transmission Line
- 72" North Transmission Line (NTL)
- 45" South Transmission Line (STL)





Fern Hill Reservoirs

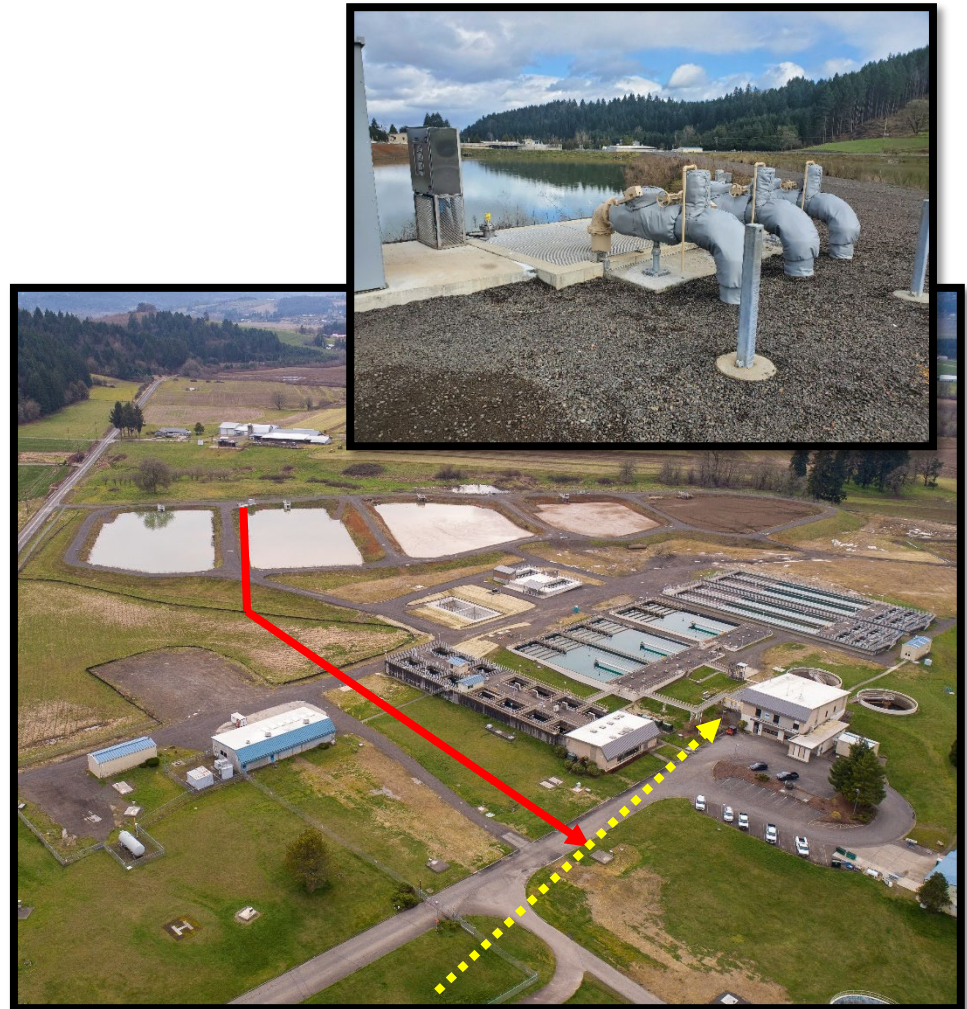
- 2 Reservoirs 20 MG each





Recycled Water

- Sludge from basins is sent out to one of the 5 Sludge Drying Beds (SDBs) via Solids Diversion Pump Station.
- Backwash and Filter to Waste water also sent to SDBs via Surge Basins.
- Water sent back from Decant Pump Station to RW pipeline to reenter treatment process.
- Sludge gets hauled off after drying.





Sludge Removal



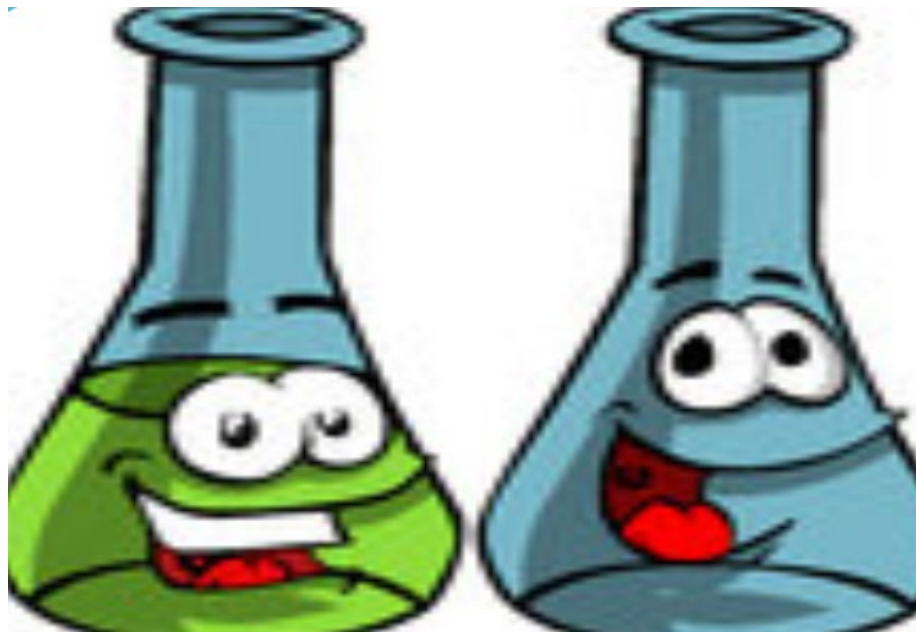


Surge Basins





Chemicals used in the Treatment Process





Chlorine

- Chlorine (Cl_2) is added for two reasons:
 - To disinfect the water
 - Maintain water safety all the way to the tap
- Chlorine delivered once a week in the summer, and every two weeks in the winter (three 1 ton cylinders per load).





Aluminum Sulfate

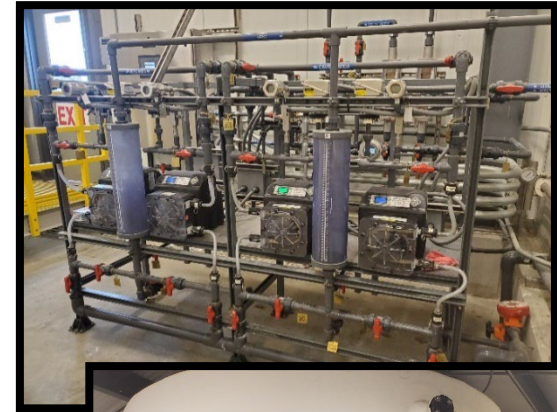
- Aluminum Sulfate (Alum) is used as coagulant to form flocculent
- Alum delivered about once a week (2 truck loads per order).





Sodium Hydroxide

- Sodium Hydroxide (Caustic Soda/NaOH) is added to raise the pH in order to prevent corrosion. Also used to raise pH in Rapid Mix during storm events.
- Sodium Hydroxide is delivered about once a week in the summer, and every two weeks in the winter.





Filter Aid Polymer

- Filter Aid Polymer (Poly) added to assist filters (FAP/Filter Aid Polymer)
- Filter Aid Polymer delivered about every six months (18 bags per order).





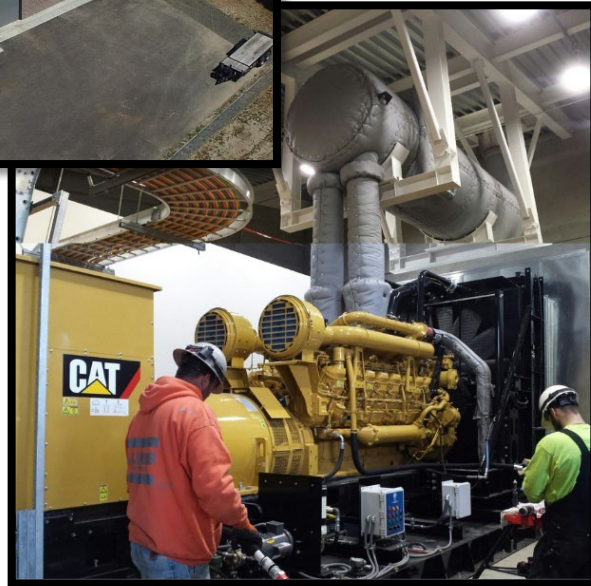
Powdered Activated Carbon

- Powder Activated Carbon (PAC) is used for Taste and Odors and algal toxins if required.
- Powder Activated Carbon “super sacks” delivered via flat bed and stored mostly off-site.





Backup Power Facility

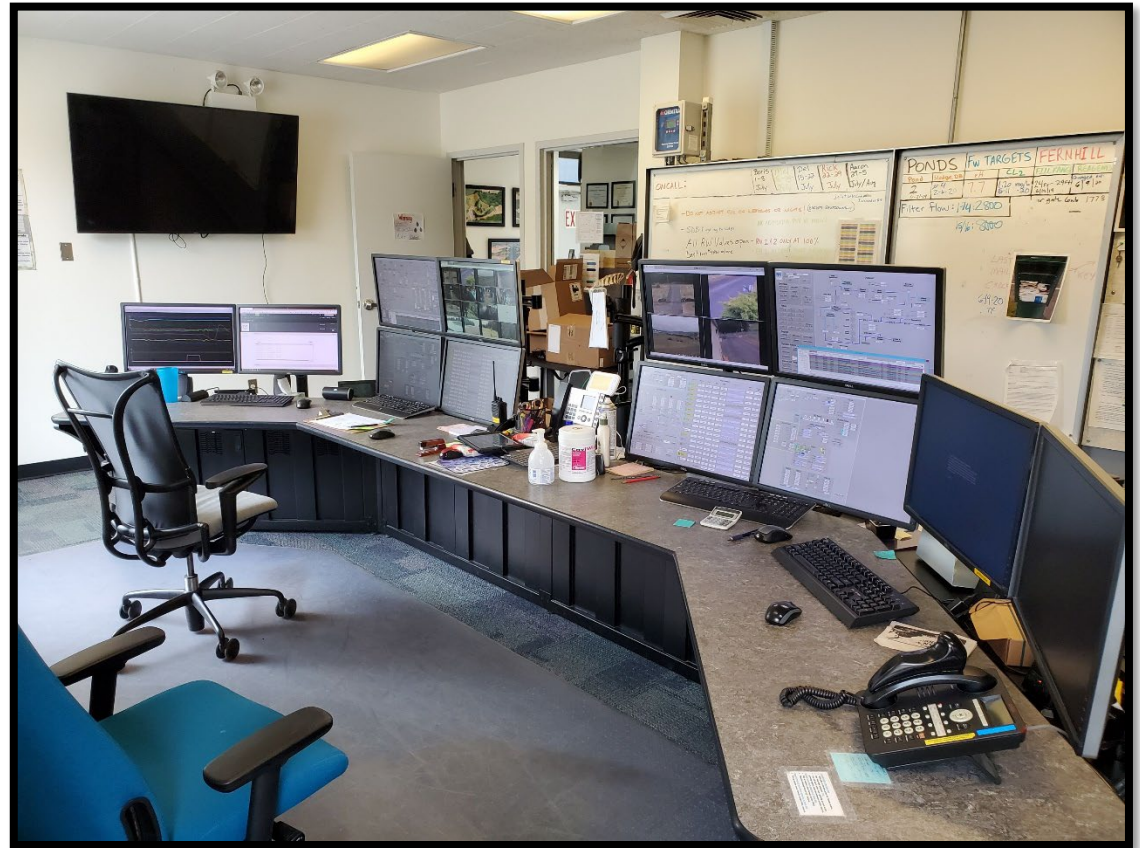


- Backup Generators Online
- 2 x 2.5 MW Generators
- Runs WTP at 37.5 MGD
- PGE DSG (Dispatchable Standby Generation) Program
- 15,000-gallon diesel fuel tank
- Enough fuel for 48 hours at full capacity



Operations

- 8 Operators (levels 1-4)
- 12 Hour shifts
- 7 days on 7 days off
- Day and Night shift





Laboratory





1976

- 20 MGD
- 4 Filters
- 2 Sedimentation Basins
(A-B)
- 1 FW Pump Station
- And lots of Filbert trees!





2023

- 85 MGD
- 16 Filters
- 7 Sedimentation Basins
(A-G)
- 2 FW Pump Stations
- No more Filbert trees!

